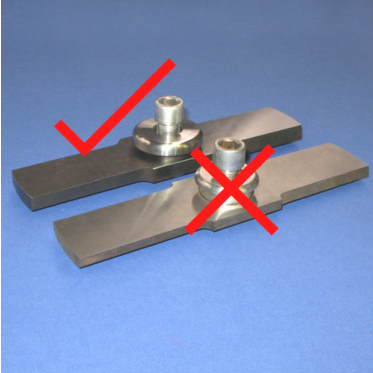




## New Style Precut Blade and Blade Retainer

Precut Blade	Blade Retainer Kit	Total Precut Blade Set
 <p data-bbox="268 958 427 992"><b>CG030155</b></p> <p data-bbox="180 1003 517 1030">(inc ZCA1650 Blade Retainer Bolt)</p>	 <p data-bbox="707 958 887 992"><b>CG030172K</b></p> <p data-bbox="630 1003 967 1030">(inc ZCA1650 Blade Retainer Bolt)</p>	 <p data-bbox="1058 958 1433 992"><b>CG030155 + CG030172K</b></p> <p data-bbox="1043 1003 1447 1061">(Shim CG031071 may be required to add extra clearance under the Precut Blade)</p>
<p data-bbox="204 1104 493 1137"><b>SUPERSEDED TYPE</b></p> <p data-bbox="161 1149 536 1176">(for all models except CG03DF)</p> <p data-bbox="268 1187 427 1220"><b>CG030151</b></p>	<p data-bbox="651 1104 943 1137"><b>SUPERSEDED TYPE</b></p> <p data-bbox="608 1149 983 1176">(for all models except CG03DF)</p> <p data-bbox="715 1187 879 1220"><b>CG030171</b></p> <p data-bbox="630 1227 967 1254">(inc ZCA1640 Blade Retainer Bolt)</p>	<p data-bbox="1098 1104 1390 1137"><b>SUPERSEDED TYPE</b></p> <p data-bbox="1054 1149 1430 1176">(for all models except CG03DF)</p> <p data-bbox="1066 1187 1418 1220"><b>CG030151 + CG030171</b></p>

Effective immediately, the Blade Retainer Kit CG030172K supersedes all previous Retainers and Retainer Bolts and should be fitted to all CG03 Cutter Grinders (with the exception of the CG03DF where it is not required and must NOT be fitted). This new blade retainer provides extra strength to minimise flexing and possible breakage of the Precut Blade in the CG03.

The following procedures should be carried out at the beginning or end of each session of usage of the Cutter Grinder (this usually means DAILY during the milling season):

- Check the Precut Blade for any sign of damage to the cutting edges caused by rocks or metallic objects in the cane supply. Resharpen or replace as necessary.
- Check the Precut Blade for any signs of cracking particularly in the centre hub area. This may require removal of the Blade Retainer for proper observation. If any cracks are observed, replace the part immediately. **Do NOT operate if any cracking is evident.**
- Check the Precut Blade for any signs of excessive wear of its cutting edges or surfaces. Regrind or replace as appropriate.
- Check that the Blade Retainer Bolt is fully tightened by using the correct Allen Key and the Locking Bar to ensure adequate torque.

**These instructions are additional to those issued with the CG03 Cutter Grinder and must be followed in the interests of Operator and machine safety.**